



A high quality formulation  
development and manufacturing  
company

Alpex  
PHARMA

## **Alpex Pharma is a drug delivery business focused on the development and commercial manufacture of effervescent and propriety rapidly dissolving (fast melt) pharmaceutical and nutraceutical products.**

Our predominant focus is the development of solid dosage forms to deliver drugs directly into the oral cavity in order to potentially improve both the bioavailability of the drug as well as patient compliance and convenience to it. Alpex Pharma has 28 years of cGMP manufacturing experience and formulation development.

Alpex Pharma was established in 1985 as Aesculapius Pharma SA, managed for 12 years by Elan Corporation as Elan Pharma SA. Currently Alpex Pharma employs around 100 people, is conveniently located in Mezzovico, Switzerland, approximately 15 kilometers north of Lugano and 75 Kilometers from Milan.

## High Quality Service Offering with Strong Oral Solids Technology Platforms

- Contract developer and manufacturer of orally-administered Drugs and Nutritional products:
  - Effervescent products
  - Orally disintegrating tablets (ODT)
  - Extended release tablets
  - Granular in sachets
- Wide geographic scope: Europe, US, South America, Asia and Australia
- Reputation for Quality

## Broad Range of Capabilities

- Formulation development
- Scaling-up
- Manufacturing of clinical batches
- Manufacturing of regulatory batches
- Analytical development (chemistry and microbiology)
- Validation of the analytical methods
- Clinical supply
- Regulatory packaging documentation
- Technology transfer
- Stability studies under ICH conditions
- Cleaning validation including microbiology
- Contract Lab for chemistry and microbiology



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